



**Pavistamp®**

Fabricamos tus sueños

# SYSTEM

## Bali Stone Setting Systems

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### Technical Information

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- Pavimper 2C
- Cemcol C2TES1 Flexible Porcelain
- Orfapol Plus Transparent
- HO Sealer
- Hook

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PAVIMENTOS CONTINUOS

# Bali Stone Setting Systems

You don't sell Bali stone. Sales that don't fail

Complete system for high-end pools without aesthetic errors or pathologies



## BALI OR SUKABUMI STONE: THE AESTHETICS OF PARADISE WITH THE PAVISTAMP GUARANTEE

### 1. The Charm of the Bali Stone (Sukabumi)

**Sukabumi** stone is a quartzite of volcanic origin, appreciated worldwide in the design of luxury swimming pools for its ability to transform water into a crystalline emerald green tone. Thermally stable (does not burn to the touch), non-slip and purifying. Being a natural stone with variations in tone, it requires bonding and grouting materials that do not break the visual harmony.



### 2. Pavistamp's Competitive Advantage

Using the complete **Pavistamp** system (Pavimper 2C + Cemcol C2TES1 Bali Green + Orfapol Plus or HO Sealer + Bali Green Hook) is not only an aesthetic choice, it is an engineering decision:

**"The peace of mind of a proven system."** All products have been referenced in high-end projects, ensuring that Bali stone remains impeccable year after year.

| Benefit             | Pavistamp Solution       | Customer Value Outcome                                     |
|---------------------|--------------------------|------------------------------------------------------------|
| Watertightness      | Pavimper 2C              | Total guarantee against leaks and leaks in the pool.       |
| Infinite Aesthetics | Cemcol C2TES1 Bali Green | Green background camouflaged; visual glitches disappear.   |
| Security            | C2TES1 Adhesion          | Zero detachment due to changes in temperature or pressure. |
| Chemical Resistance | Bali Green HD Hook Joint | Together that do not sand or fall apart with salt.         |
| Final Protection    | Orfapol Plus / HO Sealer | Stone always shiny, clean and protected from chemicals.    |
| After-sales         | Integral System          | Natural monolithic effect thanks to the green color.       |

ABOUT THE SYSTEM

2.1. Mistakes that cost money



Why Bali Pools Fail

- White joints → ruin the natural effect
- Grey adhesives → visible stains
- Salinity → degrades together
- Unsealed stone → irreversible inlays
- Partial systems → claims

What NOT to do

- Using Standard Glue Cement
- Grout with non-resistant mortars
- Do not seal the stone
- Mixing systems from different manufacturers
- You don't compete on price, you compete on results

Each error = insured claim



In this image, a dramatic close-up of the failure in the installation is shown. An inadequate gray adhesive has seeped through the joints and stained the surface of the Bali stone, creating dark and dirty patches. In addition, the stone, being unsealed, has white and irreversible limescale incrustations that adhere to its rough texture. The stagnant and cloudy water in the foreground highlights the lack of maintenance and severe aesthetic deterioration.



This image gives a broader perspective of the disaster. The Bali stone pool, which should be a luxury, looks abandoned and in ruins. All the pathologies integrated are visible: patches of gray adhesive, widespread limescale, crumbling white joints, and stone detachments. The water is dirty and full of debris. This image visually captures the "loss of value + after-sales conflicts," showing a partial system that has completely failed, transforming an aesthetic investment into an expensive claim.

ABOUT THE SYSTEM

2.2. What no one is doing



Zero claims for aesthetics

- If there are micro-failures, they are never seen
- Evergreen background
- True continuous effect

Real focus

- Slightly higher initial cost
- Much lower maintenance cost
- Elimination of repairs

You don't sell Bali stone. You sell that it doesn't fail



This image shows the close-up of the installation. A fixer applies the green cementitious adhesive, **Cemcol C2TES1 Bali green**, with a notched trowel on a surface previously waterproofed with **Pavimper 2C**. The texture and vibrant green color of the adhesive are clearly visible, subtly contrasting with the Bali stone being laid. The double-gluing technique is evident, ensuring full contact.



This image captures the finishing phase. After installation, the resistant **Hook HD Bali Green** grouting is applied, designed to integrate chromatically with the stone and adhesive. An applicator uses a damp sponge to wipe away excess joints, defining clean, monochrome lines. The image highlights how the Pavistamp system eliminates the "white joints" that ruin the natural effect.

"The problem is not placing Bali stone. The problem is that it doesn't fail over time."

Pavistamp sells peace of mind, not just product

ABOUT THE SYSTEM

# 2.3. The Bali Stone Challenge

Bali Stone pools fail aesthetically due to the use of generic materials.

- **White Spots:** Gray or white cement creates contrasts if the stone is nicked.
- **Chemical Degradation:** Salt "eats" traditional joints.
- **Perception of Value:** A visible joint breaks the "natural lake" effect.

## PAVIMPER 2C

### Guaranteed watertightness

Our **flexible and cementitious elastic waterproofing** adapts over any substrate.  
Waterproof coating of concrete surfaces exposed to the action of water and the chemical aggression of external agents, such as salts, thawing, chlorides...



## CEMCOL C2TES1 Flexible Porcelain Tile Bali Green

### Aesthetic Insurance

Our adhesive is formulated with inorganic pigments exactly the **color of stone**.  
The Virtue: If the joint jumps or a micro-flake comes off the stone, **the background will always look GREEN**.



We eliminate the risk of claims for after-sales visual defects.

## ORFAPOL PLUS SEALS OR HO SEALANT

**Natural stone is porous.** Our transparent resins act as a molecular shield.

- Chromatic Enhance: **Intensify emerald green.**
- Anti-limescale: **Prevents white incrustations** that are impossible to clean.
- Touch: **Smooths texture** without losing the anti-slip.



## HOOK HD SEAL green Bali

Immune to salt

Designed for the harshest environment: salt electrolysis.

- **Water-repellent:** Repels water instantly.
- **Same Hue:** Visually disappears between the stones.
- High Density: **Resists** rubbing wear



- "Higher profitability per complete system."
- "Absolute difference against other systems".
- "Zero complaints for white joints".

ABOUT THE SYSTEM

# 2.4. System Layer Diagram

Selling the system is selling security in layers.



"We don't manufacture and sell products, we sell the guarantee that the paradise that the customer imagines does not become a maintenance nightmare."



ABOUT THE SYSTEM

# 2.5. Projects

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ABOUT THE SYSTEM

# Bali Stone Installation System



- PAVIMPER 2C >
- CEMCOL C2TES1 FLEXIBLE PORCELÁNICO >
- HOOK HD >
- ORFAPOL PLUS TRANSPARENTE >
- PAVISEAL HO >

P R E S C R I P T I O N

# Bali Stone Installation System

## m2 PLACEMENT OF BALI OR SUKABUMI STONE IN SWIMMING POOLS

Supply and formation of cladding using pieces of natural stone model Bali, Sukabumi or similar, carried out on a concrete surface, by applying successive layers: layer of **Pavimper 2C** (waterproofing mortar) from the firm Pavistamp Company or similar according to D.F, placement of the chosen piece with cementitious adhesive **Cemcol C2TES! Flexible Deformable Bali green** (adhesive cementitious mortar in color) from the firm Pavistamp Company or similar according to D.F according to UNE-EN 12004, once the support is below 4% humidity, seal with **Orfapol Plus Transparent** (aliphatic polyurethane with high chemical resistance) from the firm Pavistamp Company or similar according to D.F. or **HO Sealant** (solvent-based hydro-oil repellent for porous surfaces) from the firm Pavistamp Company or similar according to D.F. with the dry and stable support to perform the grouting with **Hook HD Bali green** (multipurpose mortar for filling joints between tiles from 0 to 10 cm, in any type of ceramic or natural flooring or cladding) from the firm Pavistamp Company or similar according to D.F

Concrete supports must be solid, dry (completely set if they are newly built for 28 days), level, absorbent, not contaminated by oils, detergents, dusts or other substances.

If you want to treat the damp under pressure of the wall, apply **Ecopox Cem Plus 3C** as a vapor barrier from the firm Pavistamp Company or similar according to D.F

ABOUT THE SYSTEM

# Bali Stone Installation System

## Technical Data Sheets



# Pavimper 2C®

## Waterproof-bicomponent mortar-elastic

Special cement, selected arid, resins, active components and additives.



### Product

- Concrete waterproofing on balcony
- Waterproofing of safe water deposits
- Waterproof coating
- Protector of walls exposed to water action.
- Fit to receive painting or coating

### Observations

- Do not add cements, arid or water to the product.
- On surfaces where the product remains seen, consider the steam exit depending on the humidity present on the support. This precaution is essential on the applications performed over absorbent supports retaining humidity.
- After application in hot weather time or wind, it is advisable to protect the surface with canvas in order that an evaporation or too quick drying are produced.

### Characteristics

- Rest time after the kneading: 5 min.
- Mass life: ±60 minutes
- Application thickness: 2 mm per layer
- Setting start: ≥4 hours
- Rest time between layers: 4-5 hours
- Rest for deposit fill: ≥ 28 days
- Coated – painting: >6 days

*\*These times are contemplated with 20°C and they can oscillate depending on the ambient temperature.*

### Performances

- Dosage: Comp. A+B (25 kg y 12 liters)
- Adherence for direct traction:1.7 MPa
- Permeability Index: 0,03 kg/m2 h0,5
- Permeability to CO2: 4,5 g/m2·d
- Fissures resistance: Class A5
- Water-steam transmission: 1,9 mg/h
- Water-steam transmission speed: 4,9 g/m2 \* d
- Water-steam permanence coefficient:6,4E-04 g/m2 x day x Pa
- Traction properties determination:
  - Force: 1.6 MPa
  - Lengthening: 63%
- Behavior against fire: A1 Euroclass
- Potable certificate: EN 14944 – 3:2008

*\* These results have been obtained with standard essays and they can oscillate depending on the workplace conditions.*

### Enforcements

- Flexible and waterproof mortar for concrete revokes and cement bases.
- Waterproofing of concrete deposits for water, salt water or even safe water.
- Showers, bath, swimming pools waterproofing... before the ceramic coating placement.
- Waterproof coating and wall protector.
- Waterproof coating of concrete surfaces exposed to the water action and chemical aggression from external agents like salt, defrost and chlorides...
- Indoors and outdoors.

### Supports

- Concrete, concrete prefabricated, revokes, ceramic...

### Recommandations

- Application temperatures from 10 - 30°C
- Protect from rain or accidental water strokes during the first 24 hours of its application.
- Place mesh in the coating middle.
- On deposit waterproofing in permanent contact with water, wait to the complete drying (<4% humidity) of **Pavimper-2C** and clean with hot water before its usage.
- If necessary, repair the damage with **Pavigrout** repair mortar.
- Avoid application with rain risk, frost, strong wind, direct insolation...

# Pavimper 2C®

Waterproof-bicomponent mortar-elastic

### Execution conditions

The supports must be healthy and clean, without grouts or release agents.  
On fully set cementitious bases ≥28 days.  
If necessary, clean with pressure water or sandblast, to secure a perfect adherence.  
The supports must have a good flatness, without clefts or irregular zones.  
For waterproofing of pavements and coating of enclosure, stoneware, terrazzo... these have to with good adherence to the support and without any substance that may alter the adherence.  
Treat the singular points with the adequate mesh.  
Moisten the support before the application.  
Avoid application with strong wind or direct insolation.  
The lining must necessarily be coated and protected...

### Usage way

Spill the component **B** (12 lt) liquid in a clean recipient, add slowly and with mechanical agitation, the sack (24 kg) **Pavimper-2C** until obtaining a homogeneous mass without lumps.

Apply with trowel in maximum thickness of 2 mm per layer.  
Place the adequate mesh in the middle of the coating.  
\*Fit to project with machine.

On the sides, overlap the mesh at least 15 cm.

### Associated products

- \*Pavimper-CB
- \*Pavimper
- \*Pavifer
- \*Pavigrout
- \*Cemcol Flex Porcelánico C2TE-S21®
- \*Cemcol Flexible C2TE-S21® (Thin and thick layer)



### Packaging

24 kg bag  
1152 kg pallet (48 bags)  
Component-B: 12 liter drum  
576 lt pallet (48 drums)

### Colors

White and gGrey

### Consumption

±1.6 kg/m2 and mm thickness

### Preservation

In the closed original container and sheltered from outdoors  
and humidity: 1 year

### IMPORTANT

The observations and prescriptions of this data sheet, although corresponding to our best experience, should be considered, in any case, purely indicative, and should be tested by exhaustive practical applications; therefore, before using the product, the user must establish whether or not it is suitable for the intended use, and assumes all liability that may arise from its use. Once the product has been handled or applied, the manufacturer shall not assume any claim whatsoever, nor any liability as to the manner, mode and conditions of application.

# Cemcol Flex Porcelain Tile C2TE-S1®

Flexible porcelain glue mortar

Cement, siliceous and limy arid, organic and inorganic additives



## Product

- High performance
- Thin film
- High adhesion
- Suitable for water immersion

## Observations

- Direct insolation and wind cause a lower mortar opening time and implies a lower adherence.
- Do not apply with rain risk outdoors, or with a 3% superior humidity indoors.
- On outdoors floors the support has to have a minimum 1% inclination for the water evacuation.
- In heating floors, it has to be turned off 48 hours before.
- Over plasterboard, verify the partition rigidity.
- Do not apply the flagstone, stone, marble... in a “touches” way.

## Characteristics

- Rest time after the kneading: 5 minutes
- Approximate rectification time: 30 minutes
- Paste life: 4 hours approximately
- Time to rejoin: 24 hours on coatings and 48 hours on pavements.

*\* These times can considerably oscillate depending on the ambient temperature.*

## Performances (UNE- EN12004)

- Kneading water (in laboratory): 24%
- Initial adherence:  $\geq 1\text{N/mm}^2$
- Immersion adherence:  $\geq 1\text{N/mm}^2$
- Adherence after heat ageing:  $\geq 1\text{N/mm}^2$
- Adherence after frost-thaw cycle:  $\geq 1\text{N/mm}^2$
- Opening time adherence 30 minutes:  $\geq 0.5\text{N/mm}^2$
- Slip:  $\leq 0.5\text{ mm}$
- Water retention CSTB: 99.0 %
- Behavior against fre: A1 Euroclass

*\*\* All the information described has been obtained with standard essays and it can oscillate depending on the workplace conditions.*

## Enforcements

- White or grey flexible porcelain glue mortar with thin layer for the facades coating and pavements with heavy traffic, with ceramic, marble, natural stone... with or without absorption and with small or big format.
- Outdoors and indoors.
- Heating floors.

## Supports

- The usual at the workplace.
- Plaster, plasterboard, mortar, ceramic, concrete, anhydrite...
- Concrete floors in cement base.

## Enforcement tips

- Application temperatures from 5°C to 30°C.
- The water percentage can oscillate depending on the used mixer.
- On facades perform expansion joints each 30-60 m2 depending on the format, as well as perimeter joints in cornices, floor structures...
- During placement, avoid water filtration between the support and the piece.
- Protect the superior edges with the fnal coating with cornices, rain gutters.
- It is advisable to leave joints between pieces, 2 mm indoors and 5 mm outdoors...
- Respect perimeter joints and structural joints.
- On indoors pavements leave partition joints each 50m2 and 30m2 outdoors.
- For filling joints use **Pavicolor**.

## Execution conditions

- The support has to be resistant, its setting complete and it has to be without dust, oil, greases ....
- Sanitize the disaggregating parts.
- Use mesh between different nature supports.
- On supports exposed to the sun or very absorbent it is recommended to moisten them previously.
- Over cement, concrete base... their setting has to be completed ( $\geq 28$  days).
- In great format coatings ( $\geq 40\text{kg/m}^2$ ) it is indispensable to use a mechanical anchorage.

Cemcol Flex Porcelain Tile C2TE-S1®

Flexible porcelain glue mortar

Usage way

Knead the contents of the bag (25 kg) with 5-7 liters of clean water with a slow speed beater until a homogeneous mass is obtained and free of lumps. Let it rest 5 minutes.

Extend the material with a notched trowel in small panels. Proceed with a double paste for great format pieces and elevated weight.

Place the flagstones, pressing and moving from up to down until obtaining the glue mortar grooves crushing.

*\* Before placing the ceramic, verify that the glue cement has not formed a superficial skin, as it would avoid its adhesion. In such a case, apply the notched trowel again.*

Associated products

- Pavicolor PLUS
- Pavicolor HD
- Pavicolor ECO
- Pavicolor wide joint
- Pavicolor thin joint
- Pavicolor flexible



Packing

25 kg paper sack  
1200 kg pallet (48 sacks)

Colors

White and grey

Consumption

Simple paste: 3-4 kg/m2  
Double paste: 5-6 kg/m2

*\* These consumptions can oscillate depending on the workplace conditions.*

Preservation

In sealed original packaging, protected from weather and humidity: 1 year

References

*\*\* With more than 40 kg/m2 flagstones use a mechanical anchorage*

Low absorption: Absorption under 3%  
Medium absorption: Absorption between 3-10%  
High absorption: Absorption over 10%

⚠ IMPORTANT

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# Orfapol plus transparent®

Solvent based aliphatic polyurethane paint (A+B)

Product based on aliphatic polyurethane resins (solvent base).



### Product

- Good wear resistance
- No yellow
- Excellent resistance to UV rays
- Indoor and outdoor
- Painting of concrete pavements

### Applications

- Painting of concrete pavements.
- Finishing for resin coatings.
- Anticorrosive treatment for structures in concrete and steel.
- Anti-dust impregnation of concrete constructions and their derivatives.
- Painting of workshops and battery depots
- Indoors and outdoors

### Performances (25°C)

- Humidity in the support: 0%
- Viscosity: 30-40 Mp (spindle 1, rpm 100)
- Specific weight: 0.95 ± 1.00 g / ml
- Point of inflammation: >100°C
- Residue: 51% by weight
- Maximum relative humidity: 50%

*\*These results are from standard tests and may vary depending on the conditions of commissioning.*

### Technical data

- |                             |                                                                                                                                |
|-----------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| • Packaging                 | Pack (A+B): 10 kg                                                                                                              |
| • Application temperature   | 10 - 30°C and HR <60%                                                                                                          |
| • Consumption               | 0,1 – 0,15 kg/m² (1 pass)                                                                                                      |
| • Color                     | Transparent                                                                                                                    |
| • Dosage (A+B+C)            | Weight and volume: A=79 – B=21                                                                                                 |
| • Pot life (50% HR)         | 7°C: >6 hs    25°C: >3hs    35°C: >2hs                                                                                         |
| • Dry to the touch (50% HR) | 7°C: 24-28hs    25°C: 8-10hs    35°C: 3,5-5,5 hs                                                                               |
| • Repainting (50% H.R.)     | 12-36 hs (25°C)                                                                                                                |
| • Maintenance and cleaning  | With neutral detergents                                                                                                        |
| • Preservation              | In original closed container (5-35°C),<br>protected from weather and humidity: 1 year.<br>*Component B, sensitive to humidity. |

### Application

- Join the 2 components **(A+B)** and mix with low-speed mixer
- drill for 1 minute.
- Apply the mixture with roller or brush, approximate consumption: 0,01 – 0,15 kg / m2.
- To obtain a rough and non-slip surface, at the time of preparation of the 2 components, add between 5-10% quartz
- and 3-5% glass microspheres.
- In the case of coatings in continuous contact with acids, it will be necessary to over catalyze the system with a 30% increase in part **B** compared to standard dosages

### Support preparation

- Concrete bottoms should be solid, dry, level, absorbent, non-contaminated with oils, detergents, powders, or other substances.
- On substrates with possibility of humidity by capillary lift, apply **Ecopox-cem plus 3C** (osmotic barrier).
- The type of mechanical preparation most convenient to apply (abrasive or sanding) should be evaluated.
- Existing voids and minor anomalies can be repaired with **Pavirapid** or **Pavex-2C mortar**.
- Slab pavements must be sanded or roughened until a completely opaque surface is obtained that must be treated with a primer of **Polyurethane Primer**.
- Resin coatings should be sanded vigorously, and dust residue should be removed.
- Metal surfaces must be mechanically cleaned and treated with a type of background: **Anti-Corrosive Primer**.

As finishing of resin coatings, it is necessary to proceed to the application verifying the coating time of the previously applied product.

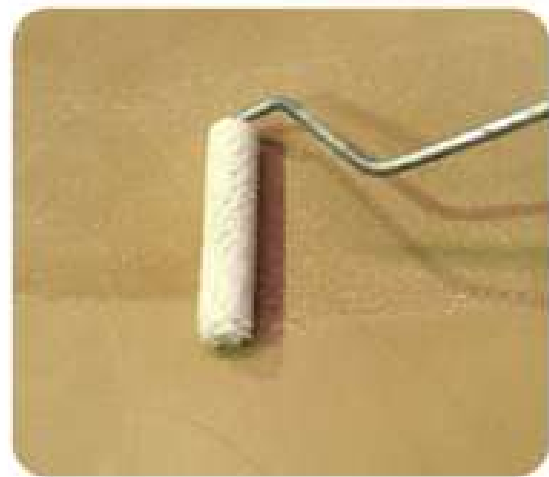
# Orfapol plus transparent®

Solvent based aliphatic polyurethane paint (A+B)

### Usage way



Mix the components **A + B** with a whisk at low revolutions for at least 1 minute, until a perfect homogenization is achieved.



The application can be made with airless, brush, roller...

Between layers, at least a minimum of 4 hours and a maximum of 24 hours must pass. If this maximum is exceeded, a preliminary sanding of the surface will be carried out.

*\*If a light surface veil appears after drying, clean the surface with soap and water.*

### Associated products

- \*Ecopox CEM plus 3C
- \*Pavirapid
- \*Pavex-2C mortar
- \*Microspheres
- \*Quartz



### Packaging

Pack (A+B): 10 kg

### Color

Transparent

### Consumption

0,1 – 0,15 kg/m2 (1 pass)

### Conservation

In closed original container (5-35 ° C), sheltered from the weather and humidity: 1 year  
\*Component B, sensitive to air humidity

### IMPORTANT

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Complementary products

Pavistamp®

# Paviseal Sealer HO

Solvent-based hydro oleofugant

Compound of Fluorinated Silane-Siloxane solvent base, with high penetration capacity, over substrates polished concrete, marble, granite...



Product

- Pearl effect
- Rainwater penetration repellent
- Keeps the surfaces clean and dry a long time, without efflorescence or contaminants.

Enforcements

- Excellent penetration capacity over substrates porous and a few porous.
- It can be used for the treatment water-repellent and oil repellent of materials **Stone feel – Stylfloor – Pavistamp floor**, micro cement, concrete polished-impress, natural stone, granite...
- Breathable
- Do not apply over cement supports in the setting period. (< 28 days).
- It contains solvents.

Observations

- The support must be dry (< 4% humidity), healthy, clean and without dust.
- Over porous and absorbent surfaces, the consumptions can considerably oscillate.
- Protect all the surfaces that are not going to be treated with the product and/or supports that are not exactly cementitious.
- Use protection glasses and gloves.
- Avoid splashes in the eyes, mucous and skin contact.

Performances

- Active material: approx. 23%
- Solubility: Universal Solvent or White Spirit (depending on the surface to be treated from 1 to 9 parts)
- Flashpoint: > 23°C
- Viscosity (to 20°C): > 50 cSt
- Density (to 25°C): approx. 0.85 g/ccm

*\*All the information described has been obtained with standard essays and it can oscillate depending on the workplace conditions.*

# Paviseal Sealer HO

Solvent-based hydro oleofugant

### Usage way

- Dilution:

- \*1 part **Paviseal Sealer HO**
- \* 9 part of **Universal solvent** or **White spirit**.

Always perform test before using the product.  
Do not apply with humidity > 4%.  
Application temperature: 5-30 °c.  
Over cement bases with complete setting >28 days.

**\*Over polished**

Apply 1 or 2 pass with mop, airless, conventional spray, after 8 hours (minimum), pass the brightening machine ultra-quick to obtain a more uniform finish.  
Generally, an only pass is enough.

**\*Over absorvent surfaces**

Over porous or stamped concrete, apply 2-3 pass with a roller, airless... porous and absorbents surfaces; it can be applied when the brightness effect from the previous layer disappears.

### Associated products

- \*Stone feel
- \*Stylfloor
- \*Pavistamp floor
- \*Micro cement



### Packaging

5 kg drum  
360 kg pallet (72 drums)

### Colors

Amber

### Consumption

Over polished: ±1 kg = 6 m2 (1 pass)  
Over concrete: ±1 kg = 4 m2 (1 pass)

### Preservation

(5- 25°C)

In the closed original container and sheltered from outdoors and humidity: 1 year

### ⚠ IMPORTANT

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- Joints between flagstones have to be clean, dry and without dust.
- A water excess will hinder the mortar final performances.
- The rejoin has to be made after 24—48 hours from the ceramic fixing.
- Apply in small surfaces in order to be able to clean progressively.
- On applications over porous or absorbent surfaces, perform a treatment to the flagstones with **Protector Pavistamp**, before proceeding with the rejoin in order to avoid the pieces to get stained.
- Fit to be used with refillable pistol.
- Outdoors do not apply with direct insolation or strong wind.



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